# **3-Day Practical High Speed PCB Design with EMC Measurements**

## **Signal Integrity and EMC**

With the advancement of today's technology, high-speed devices have rise/fall times as fast as 1 ns and below. Signal traces in the printed circuit board (PCB) can no longer be treated as simple short-circuit interconnects; instead they behave as transmission lines. The fast slew rate can contribute to signal integrity (SI) and electromagnetic interference (EMI) problems, such as impedance mismatch, signal reflection, crosstalk, ground bounce and radiation. Thus, it is highly possible that a high-speed PCB fails to work properly and violate the electromagnetic compatibility (EMC) test, due to SI and EMI issues. Proper PCB design techniques and good understanding of high-speed concepts are required to ensure the smooth transition from circuit design to first prototype and final product.

## **Course Outline**

#### Day 1

Introduction to Signal Integrity and High-Speed PCB

- What are SI and High-Speed PCB
- What are the common problems in High-Speed PCB

Transmission Lines and Signal Propagation

- > What are transmission lines and critical length
- Effects of signal reflections to digital circuitry functionality and timing
- Transmission lines termination schemes (Series, Parallel, RC, etc)
- Discontinuities in transmission lines
- Periodic pulses and knee frequency
- Attenuation and dispersion
- Layout techniques for transmission lines

#### PCB Stack-up

- What are the factors in selecting PCB stack-up
- > What parameters affect trace impedance
- Stack-up configuration that promotes good SI
- Steps to make a good PCB stack-up

#### Hands-on Session: Demonstrating SI issues via simulation/measurement

#### Day 2

Differential Signaling

- > Why use differential signaling
- Importance of symmetrical and equal length routing
- How to select suitable W/S for controlling differential
- impedance (Zdiff)Layout techniques for differential pairs

#### Crosstalk

- What causes crosstalk and what are the effects on signal and timing
- Factors that affect near-end and far-end crosstalk
- > What factors can be controlled for minimizing crosstalk
- Layout techniques for minimizing crosstalk

Quality high-speed PCB Design Procedure

- Steps in designing high-speed boards
- Component placement planning and routing topology
- Other aspects Minimize EMI and ground bounce
- Useful tips for achieving good SI

Hands-on Session: Demonstrating SI issues via simulation/measurement

Day 3

- Introduction to Electromagnetic Compatibility (EMC)
  - Aspects of EMC
  - Importance of EMC
  - Common EMC units
  - International and national standards

Radiated Emissions

- Differential-Mode and Common-Mode currents
- Radiated emission models
- > Compliance Measurement setup and test procedures

#### Radiated Susceptibility

- Susceptibility models for wires and PCB lands
- Compliance Measurement setup and test procedures
- Shielding to protect susceptible equipment

#### **Conducted Emissions**

- Differential-Mode and Common-Mode currents again
- Line Impedance Stabilization Network
- Power-line filters
- > Compliance Measurement setup and test procedures

#### Conducted Susceptibility

- Electrostatic discharge
- Electrical fast transient
- Lightning surge
- RF current conducted immunity
- AC mains supply dips, dropouts and interruptions

#### Test Facilities

- Open Area Test Site (OATS)
- Anechoic chambers
- Screen rooms
- Reverberation chamber
- TEM and other specialized test cells

Hands-on Session: EMC Measurements at Anechoic Chamber

### A Joint Public Training Session between Go Training and Center for EMC, UTHM





"Useful PCB design tips" "No complicated formula" "Explained with simple analogy" "Transmission lines & Crosstalk measurements" "itness EMC measurements at Anechoic Chamber"

**Date:** 15~17 April 2013 (Monday - Wednesday) **Time:** 0900 - 1700 **Venue:** 

University Tun Hussein Onn Malaysia 86400 Parit Raja Batu Pahat Johor

Register by 16 March 2013 to enjoy early bird discount. Certificate will be awarded to participants who complete the training. Lunch, refreshments and training handout provided and included. Transportation and accommodation not included.

# **3-Day Practical High Speed PCB Design** with EMC Measurements

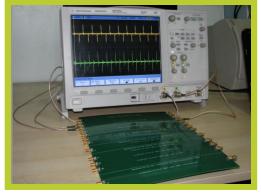
### **About the Instructors**

**Prof. Dr. Mohd Zarar Mohd Jenu** is a Professor and Head of the Center for EMC at UTHM. His research interests are EMC, Electromagnetic Shielding, Bioelectromagnetics and Computational Electromagnetics. He is a Certified EMC Engineer by The International Association for Radio, Telecommunications and Electromagnetics (iNarte). He has published numerous papers in local and international journals as well as conference proceedings and has won 15 medals in national and international exposition on research products. He is an IEEE Senior Member, an IEE Technical Panel on Electromagnetics, and was the Vice Chair of the AP/MTT/EMC Chapter IEEE Malaysia Section. The Center for Electromagnetic Compatibility, UTHM was his brainchild and recognized as the first of its kind in Malaysia which provides testing, consultancy and research services to various government agencies and industries.

**Mr Chai Ched Chang** received his B.Eng (Hons) from University of Malaya, and M.EngSc from Multimedia University, Malaysia. Mr Chai began his career as a Signal Integrity engineer in 2001, specialized in designing High-Speed PCB. He had delivered many consumer electronics PCB designs, where he is specifically experienced in resolving SI issues associated with high-speed memory (SDRAM, DDR, DDR2, DDR3), differential signaling (LVDS, HDMI, USB, PCI Express, Ethernet), and other digital interfaces (FPGA interface, FLASH memory, Video bus, ADC & DAC). He also has vast experience in making PCB stack-up, high-speed signal simulation and analysis. In 2012, Mr Chai left his former company as Chief Technical Officer, and started his own company, iRtec Consulting Sdn Bhd. With 14 years of combined experience in both research and industry, he continues to strive to provide the best Signal Integrity consultation service to bis clients.







Demonstrating SI Issues via Measurement



EMC Measurement in Anechoic Chamber

## HANDS ON LEARNING WITH LATEST TECHNOLOGY



#### **Go Training**

Technical Training by Expert in the Field (wholly owned by iRadar Sdn Bhd)

HRDF Approved Training Provider (Category A)

FET Building, MMU, Jalan Ayer Keroh Lama, 75450 Melaka, Malaysia.

- t +606 252 3060 / 3052 / 3795
- f +606 252 3059
- m +6013 630 3125 / +6019 752 0410 +6016 621 0099 / +6012 607 5537
- e enquiry@gotraining.com.my
- w www.gotraining.com.my